

PRODUCT NAME

Si-Rex03™
Silicone Resin Emulsion Paint (SREP)

NORTH AMERICA DISTRIBUTOR/MANUFACTURER

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DESCRIPTION

Si-Rex03 by **Klaas Coatings** is a commercial state-of-the-art exterior wall and facade coating specifically for use on concrete and masonry substrates. Use of an advanced silicone resin binder system provides an industrial level maintenance function with proven performance benefits with substrate protection in a matte architectural finish.

Si-Rex03 protects the substrate with excellent water repellency - it also allows the substrate to breathe almost unhindered. This property minimizes potential for peeling and flaking from entrapped moisture. The coating has a self-cleaning effect and excellent resistance to microbial attack; keeping the surface looking cleaner longer.

The silicone resin binder is not just about water-repellency - its tough, quartz-like structure acts as "reinforcing" for excellent weather resistance that resists chalking and outlasts conventional paint systems; repaint intervals up to 15/20-years or more versus 7-8 years for that of conventional paints for significantly lower maintenance costs.

Using only inorganic oxide pigments that are highly resilient to UV exposure, **Si-Rex03** comes in a standard range of 200 earthy, fade resistant colors suited perfectly for concrete and masonry surfaces and a natural look that conveys quality.

While durability and protection are key benefits of **Si-Rex03**, it is the look and finish that people notice; the mineral matte surface eliminates gloss and side sheen and colors appear clean and true whilst helping hide surface irregularities in mineral substrates.

Exterior use only. Not for surfaces horizontal (roofs, decks) that can pool water or below-grade prone to hydrostatic pressure.

KEY BENEFITS

Excellent Water Repellency

- Protects the substrate by keeping it dry
- Provides a self-cleaning effect
- Minimizes microbial attack

High Vapor Permeability

- Open structure allows entrapped moisture to escape
- Reduces relative humidity (RH) within substrate to negate ASR and/or DEF occurrence

Quartz-like Structure

- High durability to weathering and UV exposure
- Resistance to dilute alkali and acids
- Tough and abrasion resistant

Performance Matters

- High adhesion for coating stability
- Resistant to chalking
- Protection to extend service life of structures

Mineral Matte Finish and Inorganic Pigments

- Matte finish helps hide substrate irregularities
- Fade resistant colors - even under severe UV exposure
- 200 standard colors in natural tones
- Computer controlled color tinting and color matching

Easy Application

- High opacity
- Can be applied in wide range of conditions
- Apply by roller, spray or brush

Water Based

- Easy clean up
- Environment friendly
- Lower range VOC (Volatile Organic Compounds)

AREAS OF USE

	Priming	Si-Rex03
Cast-in-Place Concrete	Recommended	yes
Precast Concrete	Recommended	yes
Cement Stucco/Plaster	Required	yes
Skim Coat	Required	yes
Brickwork	Required	yes
Blockwork	Required	yes
Fiber Cement Sheet	Required	yes
Stone	Required	yes
Wood	See note*	yes
Metals	See note*	yes
Glass	See note*	yes
PVC	See note*	yes
Previous Painted		yes

(* refer primer options next page)

SITE PREPARATION

Ensure all property, vehicles and surfaces not set for coating are protected from product, residue, splash and wind drift. Use drop cloths or other proven protective materials. Protect and/or divert pedestrian and vehicular traffic.

SURFACE PREPARATION & CONDITION

Surface preparation to be undertaken in accordance with Preparation Standard SSPC-SP 13/NACE No. 6 Surface Preparation of Concrete as relates to vertical surfaces and conditions described therein. Notes to and further to and/or in addition to this Preparation Standard follow. All surfaces to be sound, dry, absorbent, clean and free from contaminants such as dust, dirt and release oil, any loose concrete or grout removed.

Allow new concrete, masonry and stucco to cure a minimum of 14-days in favorable curing conditions prior to application.

Allow cementitious patch repairs to cure a minimum of 3-days and up to 14-days subject to repair size and curing conditions. Fast set/high early strength patching material can reduce the cure wait period.

If needed, pressure wash clean at up to 3,500 PSI to remove all dirt, dust, grease, oil, loose particles, laitance, foreign material, peeling and defective coatings, chalk, form release agents, moisture curing membranes, etc. Remove all mildew.

For precast/prestressed and poured-in-place concretes, commercial detergents and sandblasting may be necessary to remove sealers, release compounds to create an adequate key.

Apply to concrete surfaces with pH level up to 10.

Acceptable substrate moisture content of up to 5.0% when measured using suitable moisture meter; TQC Concrete Moisture Meter, Tramex Concrete Moisture Encounter or industry equivalent recommended.

For coastal area structures check for salt contamination.

Primer – Bare Porous Surfaces

Stucco, skim coat, concrete block, fiber cement sheet, brick and stone surfaces previously untreated generally require priming with **Si-Prime** by **Klaas Coatings** prior to **Si-Rex03** application.

Primer – Bare Low-Permeability Surfaces

Priming cast-in-place and precast concrete is recommended using **Si-Prime** prior to **Si-Rex03** application. Use on high performance concretes may be at a reduced rate/optional due to minimal porosity.

Primer – PVC, Aluminum, Galvanized Metal, Tile, Wood

For non-cementitious surface types and specialist applications use a premium matte/flat acrylic primer for **Si-Rex03** color/finish to be carried over onto PVC, wood and some metals substrates. Conduct test application to assess compatibility and adhesion.

Previously Painted Surfaces

- a) **Good Condition** - Existing paint must show no signs of cracking, peeling or flaking. The surface must be cleaned to remove all dirt and contaminants by washing with an appropriate cleaner, rinse thoroughly and allowed to dry. If surfaces are glossy, abrade with wire brush or sand dull to create an adequate key.
- b) **Poor Condition** - Remove all cracking, peeling and poorly adhered paint. Clean surface and remove all dirt and contaminants.

WARNING Removal of old paint by sanding, scraping or other means may generate dust or fumes that contain lead. Exposure to lead dust or fumes may cause brain damage or other adverse health effects, especially in children or pregnant women. Controlling exposure to lead or other hazardous substances requires the use of proper protective equipment, such as a properly fitted respirator (NIOSH approved) and proper containment and clean up. Contact the National Lead Information Center at 1-800-424-LEAD (in USA) or local health authority for further information.

Stains

Address causes of efflorescence and other moisture-related stains. Stains caused by water, smoke, ink, pencil, grease, etc. should be cleaned as practical then sealed with a suitable sealer.

Cracking

- a) **Hairline Cracks** - Paint cracked areas first by brush filling to be flush with surface prior to the first coat.
- b) **Larger Cracks** - either patch with suitable filling compound to match surface texture or add fine silica sand to paint to make a putty. Fill in thin layers to be flush with the surface.

Holes, Honeycombs and Voids

Fill bug holes, air pockets and other voids with a suitable filling/patching compound. Match texture of the surrounding substrate (i.e. smooth for in-situ concrete, grainy for stucco).

TEST AREA

Test each type of surface for suitability and results including color and finish before overall application.

Make up a test area of a least 4 feet by 4 feet on each type of surface applying product to application guidelines. Let coating cure on each test area before inspection and check color, finish and adhesion.

If priming with **Si-Prime** apply test area and check penetration and surface residue once dry. Excess residue, minimal penetration and/or poor adhesion may point to previous coating treatment or residual curing compound and may negate use of a primer. Keep test reference available throughout project.

APPLICATION EQUIPMENT

Use roller, brush or conventional and airless spray.

Brush

Use a nylon/polyester brush.

Avoid over-brushing that causes air bubbles.

Roller

Use 3/8" to 1/2" nap synthetic roller cover on semi-rough surfaces such as precast; 3/4" to 1-1/4" on rough surfaces such as concrete block and textured stucco. Avoid rapid rolling that causes air bubbles.

Spray—Airless

Pressure, minimum 2300 psi

Tip, minimum..... .025"

Spray using a "cross coat" technique (horizontal pass followed by a vertical pass). Spray tip size may vary depending on equipment and application methodology.

Cleaning

During application, if leaving equipment to stand, the spray heads should be left to soak in water to prevent blocking.

All tips, spray head, rollers and brushes must be cleaned with large amounts of water at conclusion of work; spray equipment to be also flushed with water.

After cleaning in water, flush spray equipment with mineral spirits to prevent rusting of the equipment.

Use a solvent such as acetone to remove old dried material or use mechanical means.

If equipment, such as spray heads, is accidentally left containing product, let soak in water for 24–48 hours. After soaking, run equipment or strip down if necessary; refer equipment manufacturer's guidelines for care and cleaning.

THEORETICAL COVERAGE

Minimum of two (2) coats @ 205-325 ft²/gal per coat (5-8 m²/L per coat) at 5 mil WFT per coat; note:

- a) Surface texture and substrate porosity affects application rate; apply a test area to determine actual coverage.
- b) Some colors and/or rough substrates may require three coats to achieve full opacity.

PRACTICAL COVERAGE

Minimum of two (2) coats @ 250 ft²/gal per coat to attain 5 mil WFT per coat smooth cast-in-place concrete surface*.

Minimum of two (2) coats @ 250-290 ft²/gal per coat to realize 5 mil WFT per coat high compressive strength ultra-smooth finish precast concrete*.

(*apply test area at 5 mil WFT per coat to determine actual spread rate given temperature, humidity and substrate finish conditions)

Note:

Whilst touch dry within 15-minutes or so, and recoated within 24-hours, system requires 7-10 days to fully cure. There is no time limit to when the second coat needs to be applied by.

COLOR RANGE

200 Standard Colors - **Klaas ASF ColorGuide** <http://klaascoatings-northamerica.com/PDFS/Brochure/KlassSwatches.pdf>
Custom color matching, including many **AMS-STD-595A / Federal Standard 595C Colors**, available on request.

COATING APPLICATION NOTES

- Allow primer to cure for 6-hours (**Si-Prime**) prior to painting.
- Mix well prior to use, do not dilute.
- Use roller, brush or airless sprayer for a uniform first coat at 5 mils WFT; let dry for up to 12 hours (see RECOAT TIMES).
- Apply second coat uniformly at 5 mils WFT.
- Protect from rain for at least 12 hours or until coating is thoroughly dry/cured.
- Apply when ambient and substrate temperatures are between 50°F to 90°F.
- Do not apply if imminent weather conditions may cause improper curing of product.

Application Notes – Colder Temperatures

At cooler temperatures, and the need for water-based paint to coalesce properly when temperatures drop below 50°F, within observed application limitations there can be a little latitude taking into account humidity, dew point and slight prevailing breezes. This is aided somewhat by silicone resin emulsion paint not forming a “closed film” as it dries; its breathability allows entrapped moisture to outgas.

Ambient Temperature Conditions

A minimum temperature level of 43°F and rising and at least 6°F above the dew point is recommended; example, if the dew point reaches 42°F then the minimum ambient temperature cut off would be 48°F.

Substrate Temperature Conditions

With low overnight temperatures, and propensity for a concrete to slowly warm in rising ambient temperature/exposure to the sun, the surface must reach at least 45°F before application of **Si-Rex03** paint. Prior to proceeding, apply a test patch once the substrate surface temperature has reached at least 45°F and check for spread/film thickness/opacity, touch drying time and adhesion before proceeding with the general application making adjustments if necessary (e.g. allow the substrate surface temperature to reach at least 50°F).

The key barometer is drying time. Under favorable drying/curing conditions **Si-Rex03** is usually touch dry within 15-minutes. If paint comes off on one’s finger when run over a painted area 45-60 minutes after being painted then drying conditions may not be suitable. Also, the day following application the paint should be checked in random areas for adhesion and thickness/opacity as a further assessment of the drying/curing process. There is no time limit to when the second coat is applied.

When Spraying

- Work from the top down.
- Back roll spray applications for good adhesion and even coating thickness plus minimize pinholes.
- Brush out runs or drips.

When Rolling

- Always box paint for a given batch and section to be painted
- Brush out runs or drips.
- When applying the final coat always finish to an edge.
- Avoid painting in hot direct sunlight or on dry/hot windy days.
- Only touch up where the same tin or boxed batch has been used. Do not touch-up with unboxed or different pails.

RECOAT TIMES

The 12-hour wait period before applying the second coat **Si-Rex03** is a value to cover a scope of applications including those in adverse weather conditions such as cool temperatures, still wind, high humidity and near dew point during application and the subsequent drying/curing period.

Recoat times can be substantially reduced under favorable drying/curing conditions. Such conditions broadly encompass application to a dry substrate in ambient temperatures ranging from 65°F to 85°F and lower humidity levels; a light breeze can also assist.

2 Hour Recoat

If the first coat of **Si-Rex03** is touch dry within 15-minutes; allow further 2 hours to dry/cure prior applying second coat **Si-Rex03**.

4 Hour Recoat

If the first coat of **Si-Rex03** is touch dry within 30-minutes; allow further 4 hours to dry/cure prior applying second coat **Si-Rex03**.

Note:

The full plane of applied material needs to be touch dry with the last area of application usually last to dry and/or there are areas with a slightly higher WFT (wet film thickness).

STORAGE AND HANDLING

Store in a cool, dry place. Always seal container after use. Do not alter or mix with other chemicals. Published shelf life assumes upright storage of factory-sealed containers in a dry place. Keep from freezing.

Use appropriate safety and job site controls during application and handling; read the full label and SDS for precautionary instructions before use.

CLEANUP INFORMATION

Dam any major spills and collect with suitable absorbent material such as cotton rags. Clean up spill remnants and any spatters immediately with soap and warm water.

Clean hands and skin areas with soap and warm water. Dispose of contaminated materials, unused product and container in accordance with local, state or federal regulations.

WARRANTY

Klaas Coatings (North America) warrants its products to be free of manufacturing defects at time of supply. Refer LIMITED WARRANTY and DISCLAIMER. Silicone Resin Emulsion Paint (SREP) technology has an expected 15-Year service life where substrate is sound and applied to manufacturer’s guidelines. Correct use is the responsibility of the user. Technical support on request but does not include jobsite supervision or quality control oversight.

PACKAGING

5 Gallon Pail
55 Gallon Drum

Product Data Sheet | TDS



PRODUCT INFORMATION	
Color	200 Standard Colors - plus Color Match many colors
Finish	Mineral Matte
Solids, by Weight	55% +/- 5%
Solids, by Volume	40% +/- 4%
Typical Thickness	2.0 mil (50 µm) DFT / 5.0mil (130 µm) WFT <u>per</u> coat
Theoretical Coverage	240-360 ft ² /gal (6-9 m ² /L) per coat.
Practical Coverage	Allow Substrate Condition/Texture and Applicable Loss Factors
Shelf Life	12-months from date of manufacture best use by date
Pot Life	12-months from date of manufacture if sealed/stored correctly

TYPICAL PERFORMANCE DATA	
Wind Driven Rain Resistance ~ ASTM D6904-03(13) (TT-C-555B)	Pass No weight change; no noticeable defects in the coating
Water Vapor Transmission ~ ASTM D1653-12 Method B Wet Cup Method	38.13 Perms WVT 13.878 grains/hr-ft ²
Tensile Adhesion on Concrete ~ ASTM D7234-12 ~ ASTM D4541**	Average Pull-Off Strength of 394.6 psi, 2.72 N/mm ² Average Pull-Off Strength of 710 psi, 4.9 N/mm ²
Mold Resistance ~ ASTM D3273-12 (after 500-hours accelerated weathering ASTM D4587-11 Cycle 2 QUV Exposure)	No evidence of mold growth (28-days)
Abrasion Resistance ~ ASTM D968-05(10)	31.31 L/mil Falling Sand
Accelerated Weathering ~ ASTM D4587-11 Cycle 2 1,000-hours QUV Exposure	No overall change observed in coating No Cracking, Flaking, Peeling, Softening or other defects noted
Flexibility ~ ASTM D522-13 Method A	Average Elongation 13.8% Average Resistance to Cracking 0.364"
Freeze-Thaw Resistance ~ 50 Cycles to West Virginia DOT Protocol	No Chalking, Checking, Cracking or other deleterious effects
Salt Spray Resistance ~ ASTM B117 1,000-hours	No Chalking, Checking, Cracking or other deleterious effects
Solids by Weight ~ ASTM D2369 (% solids)	LTB 55.61 MTB 53.66 CTB 49.36 [± 5.0%]
Density ~ ASTM D1475 (lbs/gal)	LTB 11.85 MTB 11.44 CTB 10.79 [± 2.0%]
VOC ~ D3960-05	< 100 g/L
**fixed alignment Type II – not scored/small load fixture (DL Labs)	

APPLICATION	
Application Method	Roller, Brush and Conventional and Airless Spray
Coats	2 Coats
Priming	Si-Prime on porous surfaces and in higher temperature regimes to help assist with wet edge
Drying Time @ 25°C (77°F) & 50% Relative Humidity	Touch Dry 15-30 minutes atypical
	Water Resistant 6 hours
	Recoat Within 2-4 hours of becoming touch dry Overnight (indefinite maximum)
Application Temperature Range (surface temperature)	50°F to 90°F (10°C to 32°C)
Clean-up	Water (refer to Safety Data Sheet)

Note: The information presented herein is intended as a guide only and is correct to the best of our knowledge at the time of publication. It should not be considered as a definitive approval for suitability for a particular purpose. Please contact the manufacturer, distributor or a qualified applicator for confirmation of suitability.
The specifier and/or purchaser shall be responsible for conducting tests to determine the suitability of this product for their particular purpose. Refer following page.



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Contact Klaas Coatings (North America) LLC for the most current Product Bulletins and Technical Data Sheets or for further technical assistance.

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